



ETAC Limited, Chase House, City Junction Business Park, Northern Cross, Dublin 17, D17 AK63 Tel: 01 685 6535 ■ Mob: 087 2755773 Email: info@etacsolutions.com

Web: www.etacsolutions.com



# **ENTERPRISE IRELAND/IDA LEANSTART**

(7 DAYS)

# "The best teachers are those who show you where to look but don't tell you what you see"

ALEXANDRA K. TRENFOR

## **COURSE OVERVIEW**

Enterprise Ireland's Lean Business Offer is designed to encourage clients to adopt Lean business principles in their organisation to increase performance and competitiveness.



Lean tools and techniques are helping companies across the globe to address competitiveness issues within their businesses by building the capability of their people to identify problems and improve operations. The Lean business offer is not just manufacturing companies. Software and internationally traded services companies can avail of funding under the Lean Offer to drive improvements and efficiencies in their business.

### WHO SHOULD ATTEND?

LeanStart is open to small and medium companies that are Enterprise Ireland clients or potential clients who have been trading for at least 5 years engaged in manufacturing or eligible

internationally traded services. Large companies are not eligible to apply.

#### WHAT WILL I LEARN?

- An introduction to Lean concepts
- An understanding of what the tools and techniques can do for your company in a short, focused engagement.
- Lay a foundation for future Lean or productivity improvement projects
- Incorporate First Steps to Green Competitiveness Guidebook

## **PROGRAMME OUTLINE**



#### Mentor - Half Day

■ Meet management team - pick projects

## Training – 1 Day

- Lean Introduction
- Your business as a process

## **TAKT time**

A structure for Improvement

#### Mentor - Half day

- Voice of the customer
- 10 Wastes
- Process Mapping

#### Training - 1 Day

8-step Problem Solving

## Mentor - Half Day

- Updated Charter
- Data collection & analysis
- SIPOC
- Process Map detail

#### Training - 1 Day

- 5s Workplace organisation
- Kanban & Pull systems
- SMED or Critical window thinking
- Value Stream Mapping (VSM)

#### Mentor - Half day

VSM review

## Training - Half Day

- Project Review
- Kaizen
- Quality
- Standard Work

### Mentor - Half day

- Kanban.
- SMED.
- Kaizen.
- Mistake Proofing.
- Layout

## Mentor - Half day

Presentation Preparation

# Training - Half Day

■ Project Presentation

#### **DURATION**

Assignments will typically be carried out over eight to ten weeks. Companies will be eligible to receive support for a maximum of seven consultancy days.

#### **ASSESSMENT**

After completion of the final LeanStart report (including metrics), companies can claim their grant payment from the relevant support agency.

"Looking across all 7 projects we worked on, we estimate an annual cost saving as a result of the lean project of approximately €26,718"